

Winona Welding & Sandblasting Inc.

525 44th Ave
Winona MN 55987

Estimate

Date	Estimate #
8/31/2016	122950

Name / Address
City of LaCrosse WI Engineering Department 400 LaCrosse St LaCrosse WI 54601

Project

Description	Qty	Cost	Total
Digester Cover #3 - removal and replacement of floor plates in gas dome.		0.00	0.00
** 1/4" A36 Steel parts cut to size and delivered to site. Materials and labor for parts		25,400.00	25,400.00
** Crane and operator to remove old plates and install new plates. 60 hrs @ \$210/hr		12,600.00	12,600.00
** Labor to cut out old floor plates and weld in new plates. 4 weeks with 4 employees working approximately 50 hrs/wk (No overtime charged)		83,600.00	83,600.00
** Misc welding materials, rods, wire, gas for welders, grinding materials etc.		5,000.00	5,000.00
*****Prices not to exceed this estimate. *****		6.875%	0.00

Customer Signature _____

Phone #	Fax #	E-mail
507-454-6944	507-454-8696	wws@hbc.com