



TORRANCE CASTING, INC.

**3131 COMMERCE STREET
LA CROSSE , WI 54603-1756**

P: 608-781-0600

www.torrancecasting.com

Quotation

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Quote Number: **Q00773**

Customer: C01401 - CITY OF LA CROSSE

CITY OF LA CROSSE
800 EAST AVE N
LA CROSSE, WI 54601
US

Printed Date: 6/25/2026

Quote Date: 6/24/2026

Due Date: 6/24/2026

Date Completed:

Attention	Prepared By	Salesperson
DEREK GREEBON	Adrian Degenhardt	TORRANCE IN-HOUSE

Payment Terms	Freight Terms
NET 30	FREIGHT COLLECT

EAU = 50 BUBBLERS

Part Number			Quantity	Unit Price	Extended Price
BUBBLER - CITY OF LA CROSSE			1	\$1,066.55	\$1,066.55
Effective Date		Exp. Date	Date Closed		
6/24/2026		8/24/2026			
Customer Part Number	Revision	Revision Date	Piece Weight	Request Number	
			256.55		
Lead Time			Alloy		
			GREY IRON CLASS 30		

BUBBLER DOES NOT INCLUDE THE APPLICABLE SURCHARGE. FOR THE MONTH OF JUNE THE SURCHARGE WOULD BE \$252.17 RESULTING IN A TOTAL PRICE FOR ONE BUBBLER OF \$1,318.72



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Part Number		Quantity	Unit Price	Extended Price
BUBBLER - NEW TOOLING		1	\$33,900.00	\$33,900.00
Effective Date		Exp. Date	Date Closed	
6/24/2026		8/24/2026		
Customer Part Number	Revision	Revision Date	Piece Weight	Request Number
BUBBLER			0	
Lead Time			Alloy	
COST TO CREATE 4 COPE AND DRAG PATTERNS OUT OF MACHINABLE REDBOARD MOUNTED TO 32X42 ALUMINUM HWS PLATES FOR EACH PART OF THE BUBBLER; BASE, COLUMN, ARM, AND BOWL; AND 5 TOTAL REDBOARD COLDBOX COREBOXES				
TOOLING COST INCLUDES ONE COMPLETE SAMPLE BUBBLER				
TOOLING LEAD TIMES - 10-12 WEEKS FOR EACH SET OF PATTERNS AND CORE BOXES				
TOOLING LEAD TIMES DEPENDENT UPON RECEIPT OF THE FOLLOWING: CUSTOMER PO CUSTOMER 3D MODELS CUSTOMER APPROVAL OF TORRANCE SUPPLIED DRAFTED 3D MODELS				
FOR BEING A MEMBER OF THE COMMUNITY FOR 150 YEARS AND WANTING TO HELP THE CITY OF LA CROSSE, A 25% DISCOUNT IS APPLIED TO THE ORIGINAL TOOLING COST OF \$45,250.00				



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DIMENSIONAL TOLERANCES

The variation in casting dimensions can typically be held within the following tolerances:

- A. For a typical casting of 0-3" (0.75 mm), the dimensional tolerance = +/- 0.030"
 - B. For a 3-6" (75-150 mm) casting dimension, the typical dimensional tolerance = +/- 0.045"
 - C. For a 6-12" (150-300 mm) casting dimension, the typical dimensional tolerance = +/- 0.060"
 - D. For casting dimensions 12"+ (300mm+), the typical dimensional tolerance = +/- 0.090"
 - E. For angular dimensions, the typical dimensional tolerance = +/- 1 degree
 - F. Draft will normally vary between 1 degree and 3 degrees of taper.
 - G. Flatness/Warpage will vary depending on design, the typical dimensional tolerance = +/- 0.030"
- These tolerances will be the standards for castings produced by Torrance Casting unless agreed upon.

PATTERN

*The PATTERN PRICE is based on customer providing a 3D model for the raw casting. If model is not provided there may be additional pattern costs.

*Torrance Casting Inc. is not responsible for loss, damage, or theft of patterns while in our care, custody, and control. We recommend carrying adequate insurance while in transit and at Torrance.

*Torrance Casting, Inc. (Torrance) is not responsible for, and makes no representation regarding, and disclaims all liability and warranties for; product design, testing, safety, reliability, and or operation for castings. Torrance may assist in castability of your design, however, final approval of the design and material is the sole responsibility of the customer.

*Pattern Price above includes one sample casting from each pattern impression.

*Pattern Price to be quoted upon receipt of existing tooling.

*Torrance is not responsible for dimensional accuracy of castings from customer supplied tooling.

*ALL Tooling to be invoiced at time of tooling completion and shipment of customer approval samples and is subject to customer's standard payment terms.

*Tooling lead times are subject to change upon acceptance of Customer PO

STANDARD NARRATIVE

*FREIGHT is FOB Torrance Casting Shipping Dock

*INSPECTION PRICE includes dimensional layout. Additional testing will be quoted as required.

*This quotation is based on providing castings per the Dimensional Tolerances section.

*This quotation is subject to the Raw Material Surcharge.

*This quotation is subject to a \$500.00 Minimum Line Item Charge.

*The cost of shipping containers is not included in this quote.

*Per industry standards, Torrance Casting reserves the right to ship +/- 10% on all order quantities

*This quote is based on the estimated weight. We reserve the right to adjust pricing based on actual casting weight.

*Thank you for allowing Torrance Casting the opportunity to quote your casting requirements.

TESTING

*This quote does not include testing per ASTM A126. If chemistry and tensile certification is required, testing shall be done per ASTM A48 specifications.

*Testing per ASTM A48 is not included - testing will be quoted separately if required.